

# Easy Set Compound

## Description:

Easy Set is a no asbestos Lightweight Setting Type Joint Compound ideal for diverse interior an exterior applications according to the setting and working time range selected that permit a fast joint finishing and next-day decoration. This product is formulated for tape embedding, cracks filling and finishing over gypsum board interior applications, including metal corner bead and drywall trim.

Easy Set performs especially well when used for taping, filling fasteners and repairing deep cracks and holes. Hardly recommended in fishing areas with a high relative humidity and where water – resistant boards are specified because it is almost no affected by humidity. Easy Set compound is lightweight for easy handling and sanding. Do not expose directly to weather and apply one coat of a latex primer if used in exterior areas. Complies and exceeds ASTM C475.



## Availability:

Approximately setting time (in minutes):

Grade	Setting time range	Some applications
5	5 - 15	Patching small holes.
20	20 - 40	Failures repair.
45	45 - 85	Failures and joints repair.
90	90 - 130	Repairs and joints finishing.



### Features:

- Ideal for drywall finishing and crack filling.
- Lightweight – Weighs up to 10% less than regular compounds for easier handling.
- Easy sanding – sands easy for faster and smoother finishing.
- Minimizes shrinkage and cracking. Virtually unaffected by humidity.
- Can be used when high humidity weather without delaying job completion



### Mixing

Use clean water and equipment. Mix an 18 lb bag of Easy Set dry powder and 1.3 gal (5 liters) of water using a hand tool method. Mix powder thoroughly into water until completely wet. Initial mix should be slightly thicker or heavier than the desired working consistency. Mix until smooth. Let the initial mix soak for some minutes. Remix for one minute adding water to achieve the desired consistency. Do not mix with other joint compounds in dry or wet form.

### Application:

Minimum surface, water and air temperature of 50° F must be ensured until joints are completely dry. Apply sufficient coats to level surface, smooth before setting begins. Wait until preceding coat is hard though not necessarily dry before applying a new coat. Clean tools and containers immediately after use and before material hardens.

### Product Information:

Binder: Vinyl

Active Ingredient: Calcium Sulfate (Hemihydrates)

Packaging: 18 lb bags

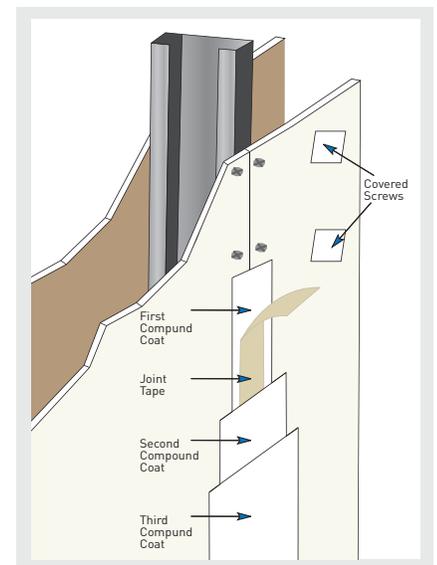
Mixing: 1.3 gal approximate per 18-lb bag.

Coverage: 55 lb/MSF of gypsum boards or 35 m2/bag

Compliance with Standards: Meet ASTM C-475

Storage: Close tightly open bags and store in a dry place.

Shelf Life: 6 months of shelf life under safe storage conditions



### Warning

When mixed with water this material hardens, do not attempt to make a cast enclosing any part of the body. Avoid dust by wet sanding. Wear a NIOSH approved respirator and safety glasses or goggles for eye protection. Dust created when dry sanding or mixing may cause eye, nose, and throat or upper respiratory irritation. If eye contact occurs flush thoroughly with water for 15 minutes to remove particles. If irritation persists consult physician. Do not take internally. KEEP OUT OF REACH OF CHILDREN.

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