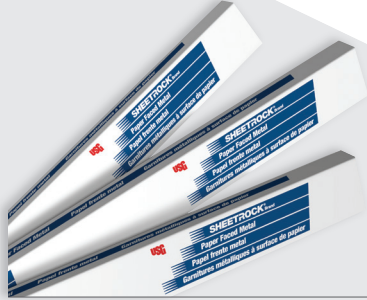


USG SHEETROCK® BRAND PAPER-FACED METAL BEAD AND TRIM



- Create beautiful, problem-free corners economically
- Fast, easy application to reduce labor costs
- Crack resistance decreases costly callbacks
- Paper covering to ensure smooth, attractive corners
- Variety of styles to permit design flexibility
- Backed by a lifetime warranty

DESCRIPTION

USG Sheetrock® Brand Paper-Faced Metal Bead and Trim includes a full range of high-quality products in shapes and sizes designed to meet any decorating need. Made with a strong paper tape laminated to a sturdy, rust-resistant metal form, USG Sheetrock® Brand Paper-Faced Metal Bead and Trim resists edge cracking and chipping. The coated paper tape covering ensures excellent adhesion of joint compound for a strong, smooth finish. No nailing is required with the tape-on styles, making installation and precision corner alignment easier while eliminating nail pops. The superior performance of USG Sheetrock® Brand Paper-Faced Metal Bead and Trim provides both long-lasting beauty and cost-effective installation.

CERTIFICATION

All USG Sheetrock® Brand Paper-Faced Metal Bead and Trim (with the exception of the USG Sheetrock® Brand Santa Fe™ Tape-On, B9 J Trim, B2 Inside Corners, B4 1/2" L-trim and Flex Metal Tape) meet or exceed ASTM C1047, Standard Specification for Accessories for Gypsum Wallboard, which covers accessories used in conjunction with assemblies of gypsum wallboard to protect edges and corners and to provide architectural features.

WARRANTY

USG Sheetrock® Brand Paper-Faced Metal Bead and Trim is backed by a 30-year warranty. When applied to a sound structure using recommended application techniques, we warrant that this product will not edge crack for the lifetime of the structure. Note that inside offset corners applied horizontally and nail-on paper-faced bead cannot be guaranteed against edge cracking. Refer to warranties J1713 (tape-on bead) or J1720 (nail-on bead) for full warranty details.

APPLICATION

1. Apply compound (USG Sheetrock® Brand Taping, Taping Lite, All Purpose or Midweight™ Joint Compound, or USG Sheetrock® Brand Easy Sand™ Lightweight or Durabond® Setting-Type Joint Compound) to both sides of corner, extending 2" on each side for outer corners, 1-1/2" for inside corners.
Cut bead to desired length. Align tight to ceiling and press firmly with fingers along length of corner to set. Do not bend bead. Run taping knife over corner at a 45° angle with even pressure. Remove excess compound, using knife to eliminate air bubbles under paper. Allow to dry.
2. For outer corners, apply another coat of compound (USG Sheetrock® Brand All Purpose, Midweight™, UltraLightweight or Plus 3® Lightweight All Purpose Joint Compound, or USG Sheetrock® Brand Easy Sand™ Lightweight or Durabond® Setting-Type Joint Compound) to both sides, feathering out 5"-6" on each side. Let dry. Sand lightly as necessary. For inner corners, apply fill coat to one side, feathering out 1". Let dry. Apply fill coat to other side using same procedure. Let dry. Sand lightly where necessary.
3. For outer corner, apply finishing coat (USG Sheetrock® Brand All Purpose, Midweight™ or Plus 3® Lightweight All Purpose Joint Compound, or USG Sheetrock® Brand Easy Sand™ Lightweight or Durabond® Setting-Type Joint Compound), feathering 8" from nose of bead. Draw knife along one side of bead with one edge resting on nose of bead and other on surface of wallboard. Repeat for other side. Let dry. Sand and prime. For inner corners, apply finishing coat to one side, feathering 1" past previous coat. Let dry. Apply finishing coat to other side. Let dry. Sand and prime.

L-TRIM INSTALLATION

L-trim is installed in a similar manner to outside corners, except that only one side is finished.

NAIL-ON BEAD INSTALLATION

Where mechanical fastening is desired, use USG Sheetrock® Brand Paper-Faced Nail-On Bead. Install by applying staples, screws or nails. Finish as described above for tape-on bead, inside and outside corners.

LIMITATION

Not recommended for veneer plaster applications.

STORAGE

Store in dry place protected from moisture. Avoid bending or other damage.

SUBMITTAL APPROVALS

Job Name	
Contractor	Date

PRODUCT INFORMATION

See usg.com for the most up-to-date product information.

CAUTION

Edges and notches (where present) may be sharp and can cut skin. Unload from package with caution and wear cut-resistant gloves. Falling pieces can pose an injury hazard. Do not store open boxes or individual pieces above chest level. For more information call Product Safety: 800 507-8899 or see the SDS at usg.com.

KEEP OUT OF REACH OF CHILDREN.

TRADEMARKS

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NOTE

Products described here may not be available in all geographic markets. Consult your USG sales office or representative for information.

NOTICE

We shall not be liable for incidental and consequential damages, directly or indirectly sustained, nor for any loss caused by application of these goods not in accordance with current printed instructions or for other than the intended use. Our liability is expressly limited to replacement of defective goods. Any claim shall be deemed waived unless made in writing to us within thirty (30) days from date it was or reasonably should have been discovered.

SAFETY FIRST!

Follow good safety and industrial hygiene practices during handling and installation of all products and systems. Take necessary precautions and wear the appropriate personal protective equipment as needed. Read Safety Data Sheets and related literature on products before specification and/or installation.

800 USG.4YOU
800 (874-4968)
usg.com

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United States Gypsum Company
550 West Adams Street
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